

Guidelines for Gluing and Pinning

Throughout the assembly of cabinets, glue should be spread in the female dovetails of the SIDES. This glue application will provide adhesion between the cabinet SIDES, BOTTOM, and TOP (or 3" TOP STRIP). A small bead of glue should be placed in the BACK plough on the cabinet SIDES before the cabinet BACK is inserted. A small bead of glue should also be spread in the rabbets in the TOP and BOTTOM to assure adhesion to the cabinet BACK.

Glue should be spread on the SPLINE grooves on the cabinets SIDES, BOTTON and TOP (or 3" TOP STRIP) before the cabinet FRONT FRAME is tapped evenly onto the cabinet box using a smooth block of wood and a mallet.

Before attaching the HANGER CLEATS, pin the cabinet BACK into place using ½" long pins. This will help strengthen the cabinet. Glue and pin HANGER CLEATS into place. If cabinet SIDES are not exposed SIDES, pin through the SIDES into the HANGER CLEATS for added strength.

NOTE: BE SURE TO PLACE A BEAD OF GLUE ON THE UNFINISHED TOP AND BOTTOM EDGE OF THE BACK OR ON THE TOP AND BOTTOM RABBETS WHERE IT COMES IN CONTACT WITH THE BACK. THIS ASSURES PROPER HOLD OF THE BACK TO THE CABINET.

Tools and materials required:

- Woodworking glue
- Rubber mallet
- Pin gun
- ½" and 1" pins
- Phillips screwdriver